# Eiffel Velocity SM 10, 15, 22, 32

**High Performance Sewing Machine Oils** 



#### **Product Data Sheet**

### **Product Description**

Eiffel Velocity SM range of lubricants are premium quality oils specifically formulated for the lubrication of high-speed machine elements in industrial sewing machines. These oils are formulated from very high quality hydro-treated, low viscosity base oils and optimum additive technology system to provide improved thermal, oxidation and color stability. They are available in 4 viscosity grades, Eiffel Velocity SM 10 (ISO VG 10), SM 15 (ISO VG 15), SM 22 (ISO VG 22) and SM 32 (ISO VG 32).

### **Features & Benefits**

- Excellent protection and lubrication of bearings, worm gears and cams, helps in reducing equipment downtime and energy loss.
- Excellent oxidation stability prevents product deterioration and extends oil life
- Enhanced color stability ensures product does not change color and stain fabric.
- Effective corrosion protection results in longer equipment life and reduced maintenance costs.
- Good water washability characteristics.

## **Specifications**

# Eiffel Velocity SM series meets or exceeds following International and Builder specifications:

DIN 51524 Part 2 HLP type

ISO 11158 (HM fluids)

Denison HF-0 (T6H20C)

Cincinnati Machine P-62

#### **Application**

Eiffel Velocity SM series are suitable for use in low to moderate pressure Hydraulic systems, where low viscosity oils are recommended.

- Suitable for use in high-speed components of industrial sewing machines, bearings and spindles.
- Also suitable for use in low to moderate duty worm gears and cams systems.

## **Typical Characteristics**

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Eiffel Velocity	Test Method	Units	SM 10	SM 15	SM 22	SM 32
ISO Viscosity Grade	ISO 3448	-	10	15	22	32
Color	ASTM D 1500	-	<1.0	<1.0	<1.0	<1.0
Appearance	Visual	-	Light Color Clear Liquid			
Solubility	Visual	-	Soluble in Water (Milky-White Solution)			
Density @ 15 °C	ASTM D 4052	gm/cc	0.835	0.840	0.845	0.855
Viscosity @ 40 °C	ASTM D 445	cSt	11.0	15.5	22.4	32.4
Viscosity @ 100 °C	ASTM D 445	cSt	2.85	3.56	4.67	5.60
Viscosity Index	ASTM D 2270	-	105	110	128	110
Pour Point	ASTM D 97	°C	-12	-21	-21	-21
Flash Point (COC)	ASTM D 92	°C	174	190	195	215
Copper Strip Corrosion	ASTM D 130	-	1A	1A	1A	1A

The above figures are typical of blends with normal production tolerance and do not constitute a specification.